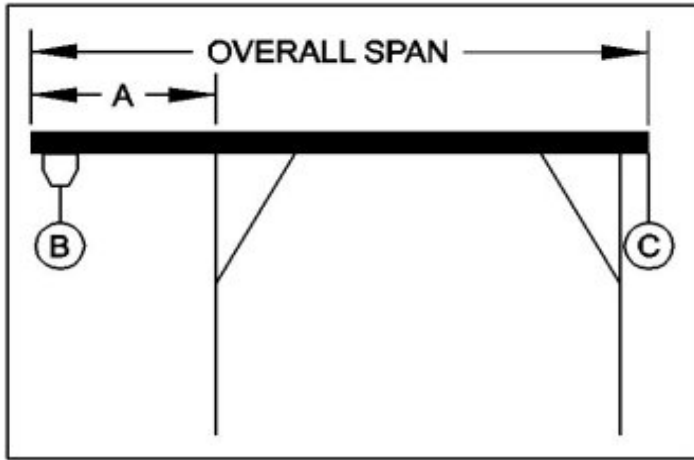




WALLACE CRANES PORTABLE CRANE CANTILEVER CHART

GANTRY MODEL NUMBER: 10T24-S15
 I-BEAM: S18" X 54.7#/' X 15'
 I-BEAM LENGTH (OVERALL SPAN): 180 Inches
 MAXIMUM CANTILEVER DISTANCE (A): 45 Inches
 GANTRY RATED CAPACITY: 20,000 Lbs.
 MAXIMUM CANTILEVERED LOAD (B): 12000 Lbs.
 GANTRY WEIGHT: 3330 Lbs.
 I-BEAM WEIGHT: 820 Lbs.



PROPER CANTILEVER PROCEDURES
 Required counterweight should not be supported by gantry caster frame.

Load and trolley should be able to freely traverse the I-beam through the main legs and brace legs of the gantry.

REQUIRED COUNTERWEIGHT AT [C]

A	B	B	B	B	B	B	B	B
IN	1500	3000	4500	6000	7500	9000	10500	12000
FEET	LBS.	LBS.	LBS.	LBS.	LBS.	LBS.	LBS.	LBS.
1	0	0	0	0	0	0	0	78
2	0	0	0	244	705	1167	1628	2090
3	0	0	687	1437	2187	2937	3687	4437
3.75	0	471	1471	2471	3471	4471	5471	6471