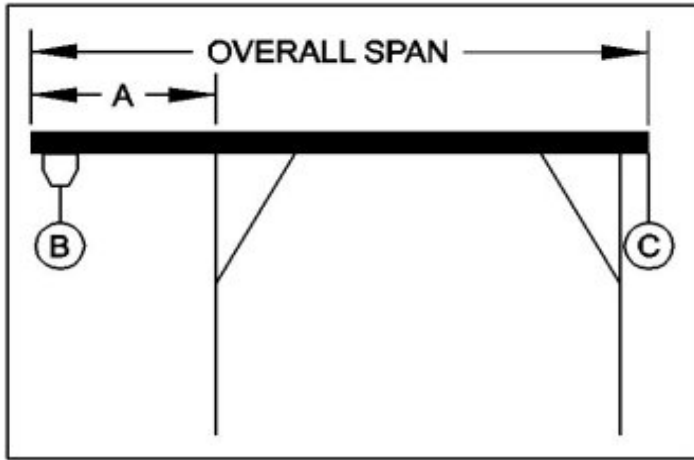




WALLACE CRANES PORTABLE CRANE CANTILEVER CHART

GANTRY MODEL NUMBER: 5T15-25AC
 I-BEAM: S18" X 54.7#/' X 25'
 I-BEAM LENGTH (OVERALL SPAN): 300 Inches
 MAXIMUM CANTILEVER DISTANCE (A): 75 Inches
 GANTRY RATED CAPACITY: 10,000 Lbs.
 MAXIMUM CANTILEVERED LOAD (B): 6000 Lbs.
 GANTRY WEIGHT: 2523 Lbs.
 I-BEAM WEIGHT: 1367 Lbs.



PROPER CANTILEVER PROCEDURES
 Required counterweight should not be supported by gantry caster frame.

Load and trolley should be able to freely traverse the I-beam through the main legs and brace legs of the gantry.

REQUIRED COUNTERWEIGHT AT [C]

A	B	B	B	B	B	B	B	B
IN	750	1500	2250	3000	3750	4500	5250	6000
FEET	LBS.	LBS.	LBS.	LBS.	LBS.	LBS.	LBS.	LBS.
1	0	0	0	0	0	0	0	0
2	0	0	0	0	0	0	0	0
3	0	0	0	0	0	58	263	468
4	0	0	0	11	297	582	868	1154
5	0	0	34	409	784	1159	1534	1909
6	0	0	375	849	1322	1796	2270	2743
6.25	0	0	466	966	1466	1966	2466	2966