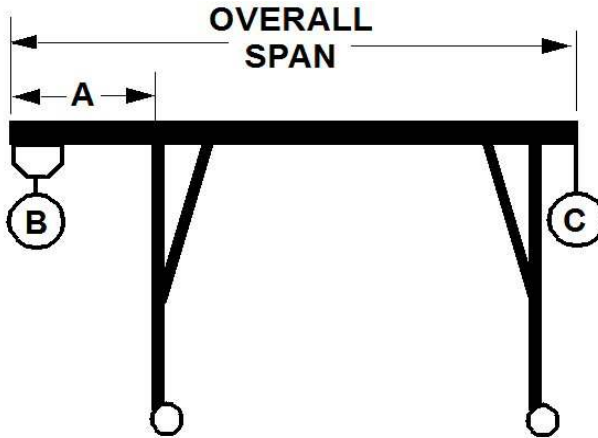




WALLACE CRANES PORTABLE CRANE CANTILEVER CHART

GANTRY MODEL NUMBER: S6T10-15SAC
 I-BEAM: S10" X 25.4#/' X 15'
 I-BEAM LENGTH (OVERALL SPAN): 180 Inches
 MAXIMUM CANTILEVER DISTANCE (A): 45 Inches
 GANTRY RATED CAPACITY: 6000 Lbs.
 MAXIMUM CANTILEVERED LOAD (B): 3600 Lbs.
 GANTRY WEIGHT: 898 Lbs.
 I-BEAM WEIGHT: 381 Lbs.



PROPER CANTILEVER PROCEDURES
 Required counterweight should not be supported by gantry caster frame.

Load and trolley should be able to freely traverse the I-beam through the main legs and brace legs of the gantry.

REQUIRED COUNTERWEIGHT AT [C]

A	B	B	B	B	B	B	B	B	B
IN	400	800	1200	1600	2000	2400	2800	3200	3600
FEET	LBS.	LBS.	LBS.	LBS.	LBS.	LBS.	LBS.	LBS.	LBS.
1	0	0	0	0	0	0	0	21	78
2	0	0	0	72	195	318	441	564	688
3	0	0	198	398	598	798	998	1198	1398
3.75	0	147	414	681	947	1214	1481	1747	2014