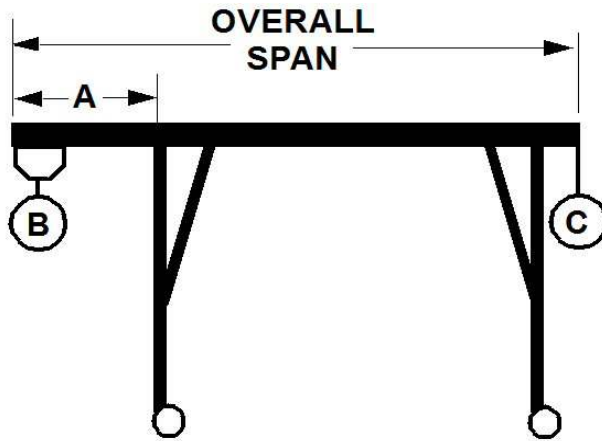




## WALLACE CRANES PORTABLE CRANE CANTILEVER CHART

GANTRY MODEL NUMBER: S6T15-20SAC  
 I-BEAM: S12" X 31.8#/' X 20'  
 I-BEAM LENGTH (OVERALL SPAN): 240 Inches  
 MAXIMUM CANTILEVER DISTANCE (A): 60 Inches  
 GANTRY RATED CAPACITY: 6000 Lbs.  
 MAXIMUM CANTILEVERED LOAD (B): 3600 Lbs.  
 GANTRY WEIGHT: 1460 Lbs.  
 I-BEAM WEIGHT: 636 Lbs.



**PROPER CANTILEVER PROCEDURES**  
Required counterweight should not be supported by gantry caster frame.

Load and trolley should be able to freely traverse the I-beam through the main legs and brace legs of the gantry.

### REQUIRED COUNTERWEIGHT AT [C]

A IN FEET	B 400 LBS.	B 800 LBS.	B 1200 LBS.	B 1600 LBS.	B 2000 LBS.	B 2400 LBS.	B 2800 LBS.	B 3200 LBS.	B 3600 LBS.
1	0	0	0	0	0	0	0	0	0
2	0	0	0	0	0	0	0	16	105
3	0	0	0	0	32	173	314	455	596
4	0	0	0	149	349	549	749	949	1149
5	0	0	176	442	709	976	1242	1509	1776